# **Grinding wheels - Rough grinding wheels**



# **PREMIUM** rough grinding wheels

for cast iron

## Application

 For the most demanding applications on cast iron with lamellar graphite (GJL) and spheroidal cast iron (GJS), for surface grinding as well as for deburring and smoothing work

#### We recommend

- + Optimised for high-frequency and compressed air-driven turbine angle grinders
- + HARD (S): the deburring specialist offering the longest lifetimes
- + MEDIUM (R): the universal type with increased working comfort
- + SOFT (P): unique comfort and maximum aggressiveness / also suitable for removing cast skin and sandings
- + 4 mm thickness for peripheral grinding (only HARD and MEDIUM) / 7 mm thickness for rough grinding

### Advantage

- + Highest stock removal rate thanks to high-quality zirconium aluminium oxide
- + Bond specially adapted to cast iron
- + Edge chipping is reduced to a minimum

Form		Type number	Dimension	Specification	PU
TROLD	27	34646723	125 x 7 x 22,23	ZA24R-BFP	10 Pcs.
		34646710	150 x 7 x 22,23	ZA 24 R- BFP	10 Pcs.
		34677713	178 x 4 x 22,23	ZA 24 S- BFP	10 Pcs.
		34594147	178 x 7 x 22,23	ZA 24 R- BFP	10 Pcs.
		34646709	178 x 7 x 22,23	ZA 24 S- BFP	10 Pcs.
		34675335	178 x 7 x 22,23	ZA24P-BFP	10 Pcs.
		34669681	230 x 4 x 22,23	ZA 24 S- BFP	10 Pcs.
		34592779	230 x 7 x 22,23	ZA 24 R- BFP	10 Pcs.
		34638169	230 x 7 x 22,23	ZA 24 S- BFP	10 Pcs.
		34675336	230 x 7 x 22,23	ZA24P-BFP	10 Pcs.