# CLEAN WORK AND OUTSTANDING RESULTS

with the TYROLIT dry drilling system



Premium grinding tools since 1919 www.tyrolit.com

## The TYROLIT Group

TYROLIT is one of the world's leading manufacturers of grinding and dressing tools as well as a system provider for the construction industry.

Since 1919, our innovative tools have made an important contribution to the technological development in many industries. TYROLIT offers tailored grinding solutions for various applications, as well as a comprehensive assortment of standard tools for customers all over the world.

Headquartered in Schwaz (Austria), the familyowned business combines the strengths of being a part of the dynamic Swarovski Group with a century's worth of individual corporate and technological experience.



TYROLIT headquarters in Schwaz (Austria)

4.400 +

employees worldwide

## **Facts & Figures**



**80.000** products









production sites

Sales companies in Argentina, Australia, Austria, Belgium, Brazil, Canada, China, Czechia, Denmark, Estonia, Finland, France, Germany, Hungary, India, Indonesia, Italy, the Netherlands, Norway, Poland, Portugal, Russia, South Africa, South Korea, Spain, Sweden, Switzerland, Thailand, the UAE, the UK and the USA. Distributors in 65 other countries.

## **Quality lines**

TYROLIT has been one of the leading manufacturers of tools for every professional and application for over 100 years.

To make your search for the ideal tool easier, we have divided our range into three performance levels. This enables us to offer the perfect solution for every application!



Maximum performance and highest lifetime for professional use.



Exceptional working comfort and efficiency for experienced use.

BASIC

Quality tools for ideal working results in everyday use.



# The TYROLIT Dry Drilling System

Decades of experience in the production and application of core drill bits and core drill systems give TYROLIT the edge in the marketplace. Our expertise from special projects, such as the safe decommissioning of nuclear power stations, is put to use in the development of our dry drilling product range. The TYROLIT dry drilling system is the first commercial system on the market that ensures easy and cost efficient drilling in reinforced concrete. Clean work and excellent results in reinforced and unreinforced concrete guaranteed. TYROLIT core drill bits are designed to work perfectly with TYROLIT Hydrostress machines.



#### Drill motor DME19DP

- + Switchable soft impact function and 1 1/4" and 1/2" connection
- Soft start system and LED monitoring display for optimum drilling speed
- + Centring aid for precise drill bit guidance





#### Drill rig DRU160

(special design for dry drilling)

- Vacuum fixing for smooth floorings
- Lightweight drill rig for diameters up to 160 mm
- Clamping collar system for quick mounting
- Centre indicator, angle indicator and spirit level

### **TYROLIT** dry drill bits

#### in TGD® Technology

- + Durable, laser-welded segments
- + Ideal for drilling reinforced concrete
- + Large choice of usable lengths and diameters
- + Short lengths for hand-guided drilling



TGD<sup>®</sup> dry drill bits reliably drill reinforced concrete without deformation.

## Selecting the right dry drill bit

Diameter	≤ 82 mm	≥ 91 mm
approx. rpm [rpm]	2000 - 3000	1000 - 1500
Porous concrete (aerated concrete) Plastic piping (PVC, PP, PE) Lightweight refractory bricks Sandstone, porous natural stone Tiles Roofing tiles Clinkers Fine stoneware		hout t drilling
Soft sand-lime blocks Bricks Lightweight concrete blocks Woodchip slabs and blocks Fireclay bricks		g recommended mer drills!)
Hard sand-lime blocks Terrazzo Concrete Lightly reinforced concrete Concrete blocks		ng necessary mer drills!)

### Service

+ From a diameter of 82 mm onwards an additional distance washer is included for optional use of a vacuum-suction hood

### Information / Recommendations

- For use with drilling motors within the range of 1 000 – 2 000 W with or without soft impact
- + Do not use rotary hammer drills as it will destroy the tool
- + Follow the safety and user instructions packed with the tool
- + On request these safety instructions may also be sent separately

## Dry drilling with compact universal dust extraction system



\*Adapter suitable for all common machines (5/8", HEX SW12, SDS, M18) see page 12.



## **DDL-HH-FAST CUT Dry drill bits**

for lightly reinforced concrete & masonry | in TGD®-Technology



The fastest, longest and lightest TYROLIT dry drill bit for hand-guided applications. The thread form of the steel tubes enables easy removal of the drilling dust via the extraction system. Spiral grooves ensure a noticeable weight reduction. Furthermore, the dry drill bits are specially adapted to core drilling with soft-impact function and therefore in combination with the TYROLIT DME19DP drill motor the perfect solution for hand-guided dry drilling applications.



DDL-HH-FAST CUT Dry drill bits for lightly reinforced concrete & masonry | in TGD<sup>®</sup>-Technology



		Type no.	Dimension	Segment height
	HOHLTR	34583850	47 × 320 × 1¼"	11.3
COLUMN /		34583851	52 × 320 × 1¼"	11.3
		34583853	62 × 320 × 1¼"	11.3
		34583854	68 × 320 × 1¼"	11.3
		34583855	72 × 320 × 1¼"	11.3
		34583857	82 × 320 × 1¼"	11.3
		34583858	92 × 320 × 1¼"	11.3
		34583616	102 × 320 × 1¼"	11.3
		34585037	107 × 320 × 1¼"	11.3
		34583825	112 × 320 × 1¼"	11.3
		34583827	122 × 320 × 1¼"	11.3
		34583829	127 × 320 × 1¼"	11.3
		34583830	132 × 320 × 1¼"	11.3
		34583842	138 × 320 × 1¼"	11.3

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#### DDL-HH-FAST CUT Dry drill bits for lightly reinforced concrete & masonry | in TGD<sup>®</sup>-Technology

Type no. Dimension Segment height HOHLTR 34583843 142 × 320 × 1¼" 11.3 34583844 152 × 320 × 1¼" 11.3 34583845 162 × 320 × 1¼" 11.3 34583846  $172\times 320\times 1\frac{1}{4}"$ 11.3 34583847 182 × 320 × 1¼" 11.3 34585040 187 × 320 × 1¼" 11.3 34583849  $202\times320\times1\%"$ 11.3

#### AVAILABLE FROM MARCH 2022



#### **DDM-HH-FAST CUT Dry drill bits** for lightly reinforced concrete & masonry with abrasive aggregates | in TGD®-Technology



The fastest, longest and lightest TYROLIT dry drill bit for hand-guided applications. The thread form of the steel tubes enables easy removal of the drilling dust via the extraction system. Spiral grooves ensure a noticeable weight reduction. Furthermore, the dry drill bits are specially adapted to core drilling with soft-impact function and therefore in combination with the TYROLIT DME19DP drill motor the ideal solution for hand-guided dry drilling applications with longer life time than the DDL-HH-FAST CUT.

	Type no.	Dimension	Segment height
HOHLTR	34583859	47 × 320 × 1¼"	11.3
	34583860	52 × 320 × 1¼"	11.3
	34583862	62 × 320 × 1¼"	11.3
	34583863	68 × 320 × 1¼"	11.3
	34583864	72 × 320 × 1¼"	11.3
	34583866	82 × 320 × 1¼"	11.3
	34583867	92 × 320 × 1¼"	11.3
	34583869	102 × 320 × 1¼"	11.3
	34583861	107 × 320 × 1¼"	11.3
	34583881	112 × 320 × 1¼"	11.3
	34583883	122 × 320 × 1¼"	11.3
	34583885	127 × 320 × 1¼"	11.3
	34583886	132 × 320 × 1¼"	11.3
	34583888	138 × 320 × 1¼"	11.3
	34583889	142 × 320 × 1¼"	11.3
	34583891	152 × 320 × 1¼"	11.3
	34583892	162 × 320 × 1¼"	11.3
	34583894	172 × 320 × 1¼"	11.3
	34583895	182 × 320 × 1¼"	11.3
	34585039	187 × 320 × 1¼"	11.3
	34583897	202 × 320 × 1¼"	11.3

#### **DDL-HH Dry drill bits** for lightly reinforced concrete & masonry | in TGD<sup>®</sup>-Technology



The PREMIUM dry drill bit for hand-guided drilling inspires in solid design with the ideal working length of 280 mm and unique segments for the highest safety requirements.

With TGD®-Technology (TYROLIT GRAIN DISTRIBUTION), a unique technology developed by TYROLIT for the optimised distribution of grain.

		Type no.	Dimension	Segment height
	HOHLT	34482398	52×280×1¼"	8.5
		34482399	62×280×1¼"	8.5
		34482400	68×280×1¼"	8.5
		34482411	72×280×1¼"	8.5
		34482412	82×280×1¼"	8.5
		34482413	92×280×1¼"	8.5
		34482414	102×280×1¼"	8.5
		34482415	107×280×1¼"	8.5
		34482416	112×280×1¼"	8.5
		34482417	122×280×1¼"	8.5
		34482418	127×280×1¼"	8.5
		34482419	132×280×1¼"	8.5
		34482420	138×280×1¼"	8.5
		34482431	142×280×1¼"	8.5
		34482433	152×280×1¼"	8.5
		34482438	161×280×1¼"	8.5
		34482439	172×280×1¼"	8.5
		34482440	182×280×1¼"	8.5
		34482441	187×280×1¼"	8.5
		34482442	202×280×1¼"	8.5



#### DDL-RM Dry drill bits for reinforced concrete | in TGD®-Technology



The PREMIUM dry drill bit is the perfect solution for rig mounted dry drilling applications in reinforced concrete. With TGD®-Technology (TYROLIT

GRAIN DISTRIBUTION), a unique technology developed by TYROLIT for the optimised distribution of grain.

		Type no.	Dimension	Segment height
4	HOHLT	34227784	47×450×11/4"	11.3
		34203041	52×450×11/4"	11.3
		34203212	57×450×1¼"	11.3
		34220540	62×450×11/4"	11.3
		34252978	72×450×11/4"	11.3
		34210273	82×450×11/4"	11.3
		34290041	92×450×1¼"	11.3
		34203220	102×450×1¼"	11.3
		34279921	107×450×1¼"	11.3
		34267610	112×450×1¼"	11.3
		34220543	122×450×1¼"	11.3
		34227727	132×450×1¼"	11.3
		34227728*	142×450×1¼"	11.3
		34227729*	152×450×1¼"	11.3
DDL-RM larger than Ø 162 mm or	n request	34227730*	162×450×1¼"	11.3

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#### DDL Dry drill bits for lightly reinforced concrete & masonry | in TGD®-Technology



The newly developed PREMIUM dry drill bit for hand-guided drilling impresses in many respects. With TGD®-Technology (TYROLIT GRAIN

DISTRIBUTION), a unique technology developed by TYROLIT for the optimised distrubtion of grain.

		Type no.	Dimension	Segment height
	HOHLT	34418318	52×150×M16	8.5
la		34418319	57×150×M16	8.5
E		34418373	62×150×M16	8.5
		34418379	68×150×M16	8.5
		34418382	72×150×M16	8.5
		34418317	82×150×M16	8.5
		34209085	92×150×M16	8.5
		34418385	102×150×M16	8.5
		34418390	107×150×M16	8.5
		34418402	112×150×M16	8.5
		34418403	117×150×M16	8.5
		34418544	122×150×M16	8.5
		34418565	127×150×M16	8.5
		34418549	132×150×M16	8.5
		34418561	142×150×M16	8.5
		34418563	152×150×M16	8.5
		34418564	162×150×M16	8.5



## DDE Dry drill bits

for lightly reinforced concrete & masonry | in TGD $^{\ensuremath{\texttt{GD}}\xspace}$ -Technology



Perfect tool for installing sockets and junction boxes as well as smaller breakthrough jobs.

		Type no.	Dimension	Segment height
200	HOHLT	34201286	68×70×M16	11.3
TROUT		34201288	82×70×M16	11.3



The DDE dry drill bit in use. Scan the QR code and be amazed.

### **DDL Dry drill bits** for lightly reinforced concrete & masonry

Quality tool for daily use, impressive performance and lifetime.

		Type no.	Dimension	Segment height
	HOHLT	899272	32×150×M16	6.5
TROUP		899271	42×150×M16	6.5
		252911	52×150×M16	6.5
		252912	56×150×M16	6.5
		252913	62×150×M16	6.5
		252914	68×150×M16	6.5
		252915	72×150×M16	6.5
		252916	82×150×M16	6.5
		252917	92×150×M16	6.5
		252918	102×150×M16	6.5
		252919	107×150×M16	6.5
		34228775	111×150×M16	6.5
		252920	117×150×M16	6.5
		34228776	121 × 150 × M16	6.5
		252921	127×150×M16	6.5
		34228777	131 × 150 × M16	6.5
		34228779	151 × 150 × M16	6.5
		252922	152×150×M16	6.5
		252923	162×150×M16	6.5
		252924	200×150×M16	6.5

### DDL Dry drill bits for lightly reinforced concrete & masonry



Tool for installing sockets and junction boxes as well as smaller breakthrough jobs.

		Type no.	Dimension	Segment h	eight
1-1	HOHLT	650292	$68 \times 70 \times M16$	6.5	
-		34445860	72×70×M16	6.5	NEW
The second se		650293	82×70×M16	6.5	





## Accessories

# Adapter suitable for all commercial machines - with and without soft impact function

Type no. Machine Drill bit Total length/Pilot drills/ Comment connection connection **Centering spikes** 850026 5⁄8" M16 Male Length 100 mm Pilot drill SDS 762477 %" M16 M16 Male Length 85 mm Pilot drill SDS 850011 HEX SW12-SDS M16 Male Length 115 mm Pilot drill SDS 762471 HEX SW12-SDS M16 Male Length 120 mm Pilot drill SDS HEX SW12 Length 90 mm 116264 M16 Male Pilot drill Konus 707824 5⁄8" M16 Male Length 75 mm Centering spike 120/233 mm 707827 HEX SW12 M16 Male Length 100 mm Centering spike 120/233 mm M 707831 SDS M16 Male Length 100 mm Centering spike 120/233 mm 707834 M18 M16 Male Length 75 mm Centering spike 120/233 mm 718330 5⁄8" M16 Male Length 300 mm Extension 718329 5⁄8" M16 Male Length 450 mm Extension 718324 HEX SW12 M16 Male Length 300 mm Extension 10

## Compact universal dust extraction system

Type no.	Description	Product info
10983964	Dust extraction adapter with M16 connection	For attaching an industrial vacuum cleaner
10983845	Centering spike 140 mm	Core drill UL 60/70 mm only for 10983964
10986189	Centering spike 233 mm	DME19 Core drill UL 150 mm



### **Centring aids**

	Type no.	Description	Product info	Comment
	10999819	Centering spike 120 mm	Core drill UL 60/70 mm	
	10986189	Centering spike 233 mm	DME19 Core drill UL 150 mm	
	10997916	Centering spike	DME19 Core drill UL 250 mm	Centering insert
<u>«</u> ,	10995373	Centering spike	DME19 Core drill UL 450 mm	Centering insert
<u>×</u>	10985334	Centering spike	DME17 Core drill UL 250-350 mm	
	10984446	Centering spike	DME17 Core drill UL 450 mm	
	579420	Pilot drill SDS 160 mm	Core drill UL 60/70 mm	
	579424	Pilot drill SDS 260 mm	Core drill UL 150 mm	
	116263	Pilot drill Konus 160 mm only for adapter 116264	Core drill UL 60/70 mm	
No.	34196387	Pilot drill 7 × 100 mm		
<u> </u>	579503	Centering shaft SDS 250 mm	Core drill UL 150 mm	
	762456	Pilot drill 8 × 230 × SDS-PLUS		
	10996327	Centering spike	DME20 Core drill UL 250-300 mm	
<u> </u>	10996328	Centering spike	DME20 Core drill UL 400-450 mm	



### Centring blade

	Type no.	Description	Product info	
8	11002083	Centering insert	Ø 172 mm	
•	11002084	Centering insert	Ø 182 mm	
	11002085	Centering insert	Ø 192 mm	
	11002086	Centering insert	Ø 202 mm	
	11002087	Centering insert	Ø 252 mm	

### Abrasive grain

Type no.	Description	Product info	
34215616	Drilling Booster	Loose abrasive grain for sharpening during the application.	

### Sharpening plate

 Type no.
 Dimension

 497322
 55 × 25 × 320

 484627
 160 × 30 × 320

 484672
 320 × 55 × 320

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# Drill motor DME19DP

Core drilling up to Ø 162 mm



The DME19DP in conjunction with TYROLIT TGD<sup>®</sup> dry drill bits is the solution for dry drilling applications in reinforced concrete. The practical centring aid ensures precise drill bit guidance and a longer diamond tool lifetime. Switchable soft impact function accelerates work progress, particularly in hard materials. The soft start and the LED indicator aid the user in selecting the optimal drilling speed.

# **System & Accessories**

#### **Technical data**

**Dimensions & Weight** 

Length

Width

Height

Weight

Accessories
976014

10999500

975381

Drill motor DME19DP		
Voltage / Frequency	230 V / 50 Hz	110 V / 60 Hz
Type no.	10988200	10988700
Drill diameter range	52–16	62 mm
Max. drill diameter in reinforced concrete	122	mm
Nominal power	1.8	kW
Speed	1 15	0 rpm
Impact frequency	28 00	0/min
Motor cooling	ŀ	Nir
Tool attachment	1 ¼" a	nd R ½"
Operation	Hand-held	/ rig-based
Application	D	Iry
Electronic overload cut-out		•
Mechanical overload cut-out		•
Drill rig attachment	Clamping c	ollar 60 mm

510 mm

95 mm

170 mm

Vacuum set

230V EU/CH

VPE600 Vaccum pump

Vacuum hose 3 m complete

5.2 kg

#### System & Accessories

Drill motor DME19DP		
Dry drill rig DRU160		
Centering device for DRU160		
Core stop ½"		
ModulDrill™ clamping collar plate		
Vacuum cleaner BBS 606 L		

#### Accessories

10997916	Centering spike 250 mm
10995373	Centering spike 450 mm
10995661	Centering insert Ø 52 mm
10995662	Centering insert Ø 62 mm
10995663	Centering insert Ø 68 mm
10995664	Centering insert Ø 72 mm
10995665	Centering insert Ø 82 mm
10995666	Centering insert Ø 92 mm
10995667	Centering insert Ø 102 mm
10995668	Centering insert Ø 112 mm
10995669	Centering insert Ø 122 mm
10995670	Centering insert Ø 127 mm
10995671	Centering insert Ø 132 mm
10995672	Centering insert Ø 142 mm
10995673	Centering insert Ø 152 mm
10995674	Centering insert Ø 162 mm
961955	Adaptor ½" > M16
10994032	Adaptor 1 1/4" > M16
10983964	Dust vacuum adaptor M16
10983845	Centering spike 140 mm
10986189	Centering spike 233 mm
497322	Sharpening plate
980304	Chisel 300 x 25 mm
34215616	Abrasive grain for dry drilling

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# Drill motor DME17DP

Core drilling up to Ø 200 mm



The DME17 is a 2-speed dry drill motor for drilling diameters up to 200 mm. The powerful 2.0 kW motor, in combination with the switchable soft impact, enhances the drilling performance in reinforced concrete and in other hard materials. The machine can be both hand-held and drill-rig operated. The compact design, low weight and integrated dust extraction system makes the core drill very user-friendly. This model is unique in that it is available in three speed versions (standard, slow and quick) and thus optimally covers the most varied of customer needs.

# **System & Accessories**

#### Technical data

Drill motor	DME17DP	DME17DP-L	DME17DP-S
Nominal voltage/frequency		230 V/50-60 Hz	
Type no.	11000001	11000002	11000003
Drill diameter range	30-180 mm	40-200 mm	30-120 mm
Max. drill diameter in reinforced concrete	150 mm	180 mm	100 mm
Nominal power		2.0 kW	
Speed	700/1700 rpm	540/1200 rpm	900/1,700 rpm
Impact frequency	14,000/34,000 rpm	10,800/24,000 rpm	16,200/30,600 rpm
Motor cooling		Air	
Tool attachment		1 1⁄4"	
Operation		Hand-held / rig-based	
Application		Dry	
Electronic overload cut-out		•	
Mechanical overload cut-out		•	
Drill rig attachment		Clamping collar 60 mm	
Dimensions & weight			
Length		510 mm	
Width		110 mm	
Height		160 mm	
Weight		5 kg	

#### System & Accessories

System & Accessories	
11000002	Drill motor DME17DP-L
10990100	Drill rig DRU160 dry
10995437	Drill bit centring for DRU160
10995087	ModulDrill™ clamping collar plate

Centering spike 250-350 mm	
Centering spike 450 mm	
Adapter 1 1/4" > M16	
Dust extraction adapter M16	
Centering spike 140 mm	
Centering spike 233 mm	
Strap wrench	
Sharpening plate	
Chisel 300 x 25 mm	
Abrasive grain for dry drilling	

### TYROLIT CONSTRUCTION PRODUCTS GMBH

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Our worldwide subsidiary companies can be found on our website at www.tyrolit.com



